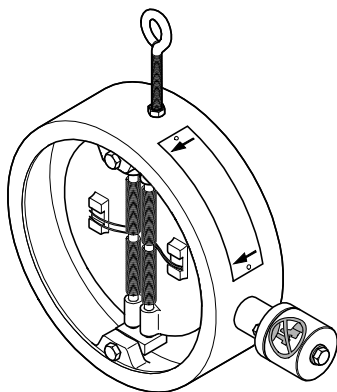
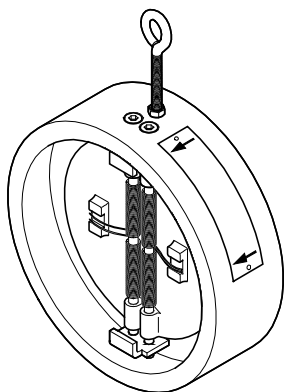


Double Swing Check Valve

BB 1

BB 2

BB 3



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Foreword

This installation & operating manual will help you use the following types of equipment safely and efficiently for their intended purpose.

- ▶ Double swing check valve BB 1
- ▶ Double swing check valve BB 2
- ▶ Double swing check valve BB 3

These types will be called equipment in this document.

This installation & operating manual is intended for anyone commissioning, using, operating, servicing, cleaning or disposing of this equipment and, in particular, for professional after-sales service technicians, qualified personnel and authorised and trained staff.

All of these persons must read and understand the content of this installation & operating manual.

Following the instructions given in this installation & operating manual helps avoiding danger and increases the reliability and service life of the equipment. Please note that in addition to the instructions given in this installation & operating manual you must also observe all locally applicable rules and regulations concerning the prevention of accidents as well as approved safety guidelines for good professional practice.

Availability

Keep this installation & operating manual together with the plant documentation for future reference. Make sure that this installation & operating manual is available to the operator.

The installation & operating manual is part of the equipment. Please hand over this installation & operating manual when selling the equipment or passing it on.

Formatting features in the document

Certain text elements of this installation & operating manual feature a specific typographic design. You can easily distinguish the following text elements:

Standard text

Cross-reference

- ▶ Listing
 - ▶ Sub-items in listings
- Steps for action.



Here you will find additional useful information and tips serving to assist you in using the equipment to its fullest potential.

Safety

Use for the intended purpose

Swing check valves ensure unidirectional flow in pipes by preventing a backflow of liquids or gases.

The equipment must only be used within the allowable pressure and temperature limits and only if the chemical and corrosive influences on the equipment are taken into account.

Correct use includes compliance with the instructions given in this installation & operating manual, in particular obedience to all safety instructions.

Any other use of the equipment is considered to be improper.

The equipment is also considered to be used improperly if:

- ▶ the equipment is installed in pipes where the fluid is delivered by a piston pump or compressor
- ▶ a damper is used outside the rated pressure/temperature range
- ▶ the equipment is used as end valve in a steam line

The equipment is also used improperly if the materials of the equipment are not suitable for the intended service conditions.

Basic safety notes

Risk of severe injuries

- ▶ The equipment is under pressure during operation and may be hot. Before carrying out any work on the equipment make sure that the following requirements are met:
 - ▶ The pipes must be depressurized (0 bar).
 - ▶ The fluid must be completely removed from the pipes and the equipment.
 - ▶ During work on the equipment the installation must be switched off and protected against unauthorised or unintended activation.
 - ▶ The pipes and the equipment must have cooled down to room temperature (approx. 20 °C).
- ▶ If the equipment is used in contaminated areas there is a risk of severe injuries or death caused by harmful substances in or on the equipment. Before working on the equipment make sure that it is completely decontaminated. Always wear the protective clothing prescribed for contaminated areas when working on the equipment.
- ▶ The equipment must only be used with fluids that do not attack the material and the gaskets and sealings of the equipment. Otherwise leaks may occur and hot or toxic fluid could escape.
- ▶ The equipment and its component parts must only be mounted or removed by qualified personnel. A qualified person must be acquainted with and experienced in the following:
 - ▶ Making pipe connections.
 - ▶ Selecting suitable lifting gear and understanding the rules for its safe use.
 - ▶ Working with dangerous (contaminated, hot or pressurized) fluids.
- ▶ If installation or removal work is carried out carelessly the springs may shoot out of the body and injure personnel.
Always wear safety goggles when mounting or removing the springs.
When working on the springs make sure that no uninvolved persons are standing in close vicinity of the equipment.

- ▶ If the admissible temperature and pressure limits are exceeded the equipment may be destroyed and hot or pressurized fluid may escape. Make sure that the equipment is only operated within the admissible service range and limits.
For more information on limits and pressure & temperature ratings see name plate and the section "*Technical Data*".

Risk of minor injuries

- ▶ Sharp edges on internals present the danger of cuts to hands. Always wear industrial gloves when servicing the equipment.
- ▶ If the support of the equipment during installation is insufficient the equipment might fall down, thereby causing bruises or injuries. Make sure the equipment is safely held in place during installation and cannot fall down. Wear protective safety footwear.

Information on property damage or malfunctions

- ▶ Malfunctions will occur if the equipment is installed in a wrong position or with the flow pattern in the opposite direction of the fluid flow. This may result in damage to the equipment or the installation. Make sure that the flow pattern indicated on the name plate matches the direction of the fluid flow in the pipe.
- ▶ If the material is unsuitable for the fluid, increased wear may occur and fluid may escape. Make sure that the material is suitable for the fluid used in your installation.
- ▶ The equipment may get damaged by pressure impulses, even if the admissible nominal pressure PN is not exceeded.
Make sure that the equipment is not subject to pressure impulses or heavily pulsating flow.
- ▶ If the dampers are subjected to stress the equipment may get damaged. Do not use the dampers to lift the equipment. Do not step on the dampers.
- ▶ If the dampers are adjusted incorrectly, malfunctions may occur or the equipment may get damaged. Do not change the factory settings of the dampers.

Typographic features of warning notes



DANGER

Notes with the heading DANGER warn against imminent dangerous situations that can lead to death or serious injuries.



WARNING

Notes with the heading WARNING warn against possibly dangerous situations that could lead to death or serious injuries.



CAUTION

Notes with the heading CAUTION warn against dangerous situations that could lead to minor or moderate injuries.

Formatting features for warnings of property damage

Attention!

This information warns of a situation leading to property damage.

Description

Scope of supply and equipment specification

Scope of supply

Our equipment is delivered packed and ready for assembly.

Equipment series and optional extras

Equipment types BB 1 and BB 2 differ from each other in the way the hinge pins for the discs in the body are attached.

Various types of equipment are available which differ from each other in the following:

- ▶ Pressure rating
- ▶ Body material
- ▶ Nominal size
- ▶ Seat
- ▶ Type of spring
- ▶ Designed and manufactured in accordance with DIN or ASME
- ▶ Installation of an optional damper (only with equipment with specially designed body).

The valves are available with the following pressure ratings:

Type	PN	CLASS (ASME)
BB 11, BB 21	6	—
BB 12, BB 22, BB 32	10	
BB 14, BB 24, BB 34	16	—
BB 35	25	150
BB 36	40	300
BB 17	63	—
BB 18	100	600
BB 19	160	900

The body may be made of the following materials:

Code	Material
G	Grey cast iron
GS	Grey cast iron with hard rubber coating
GK	Grey cast iron with plastic coating
C	Steel
A	Stainless steel

The equipment can feature a seat made from:

- Metal-to-metal
- EPDM
- FPM (FKM)
- NBR
- PTFE

The following springs are available.

Code number/letter	Application
7 WA	Spring for 7 mbar opening pressure, for horizontal installation
7 WAI	Inconel spring for 7 mbar opening pressure, for horizontal installation and temperatures > 300 °C
2 WA	Spring for 2 mbar opening pressure, for horizontal installation
5 VO	Spring for 5 mbar opening pressure, for vertical installation with downward flow

For more information on the opening pressures of the spring see the data sheet.

The type designation is a sequence of alphanumerical characters that specifies the type of equipment. If the letters "DPF" are indicated in the type designation, it denotes the installation of a damper.

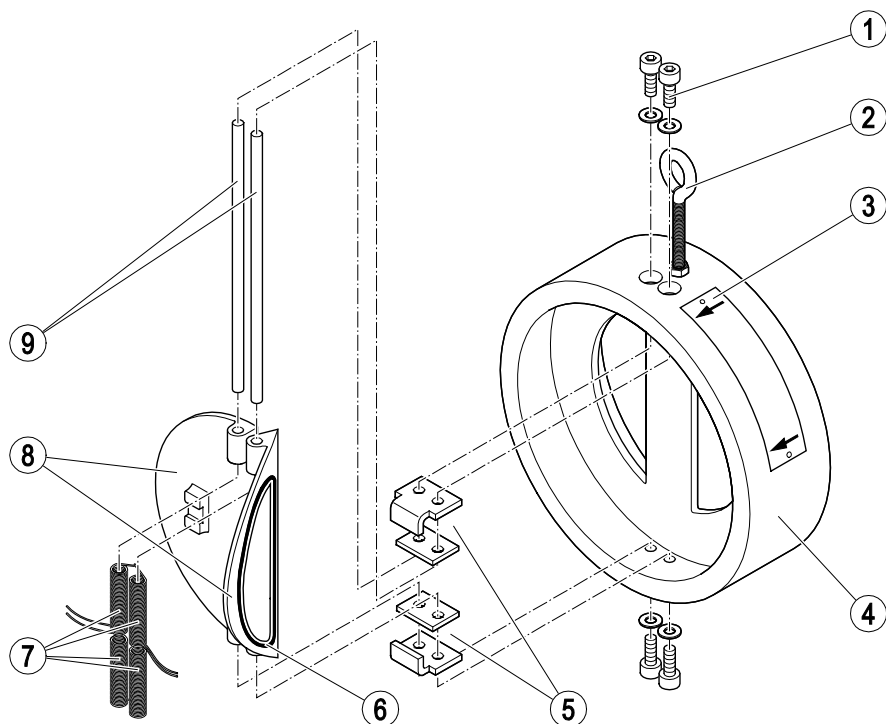
Examples of type designations

- "BB 32 A 350 EPDM 5 VO"
BB, PN 10, stainless steel body, nominal size 350, EPDM seat gasket and 5 mbar springs for direction of flow from above.
- "BB 36 C 150 FPM 7 WA"
BB, PN 40, steel body, nominal size 150, FPM seat gasket and 7 mbar springs for horizontal direction of flow.

Equipment specification

Units BB 1 and BB 3 DN 50–125, DN 450–500

In these units, the bearing pins of the swing discs are mounted on bearings in the body.



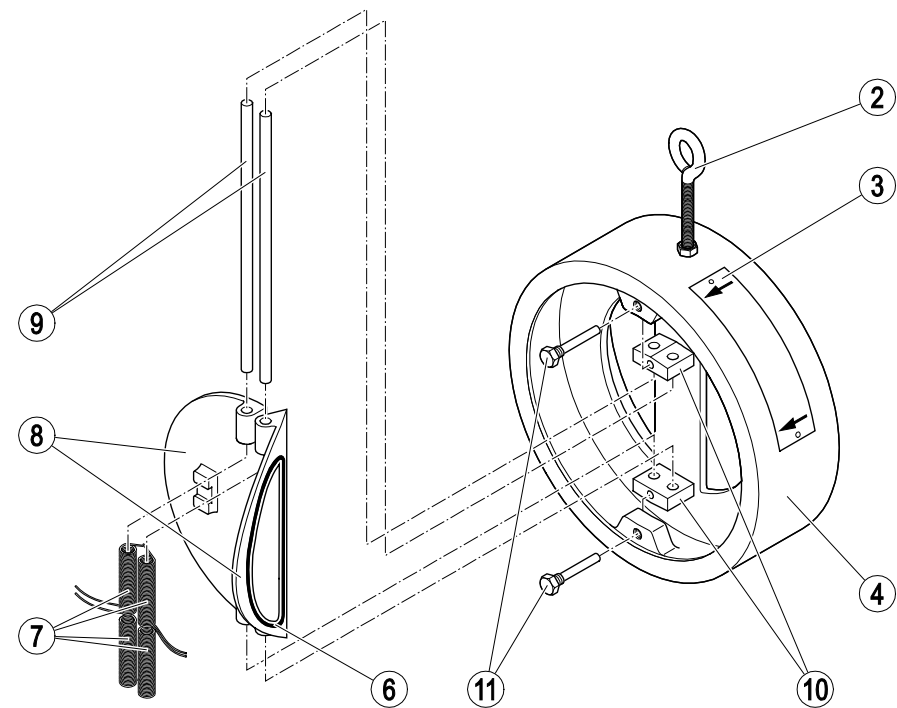
No.	Designation
1	Seal screw with gasket ¹
2	Eye bolt
3	Name plate with flow direction arrow
4	Body
5	Angle bracket or fixing plate for plates ²

No.	Designation
6	Seal ³
7	2 pairs of springs
8	Plates
9	Hinge pins

- 1 2 seal screws on top and 2 on bottom of the body. Smaller equipment features only 2 seal screws on top of the body.
- 2 Depending on the type of equipment angle brackets or fixing plates are used. The following drawings show equipment with angle brackets.
- 3 Some types of equipment have metal-to-metal seats.

Units BB 2 and BB 3, DN 150–400

In these units, the bearing pins of the swing discs are mounted on bearing blocks in the body.



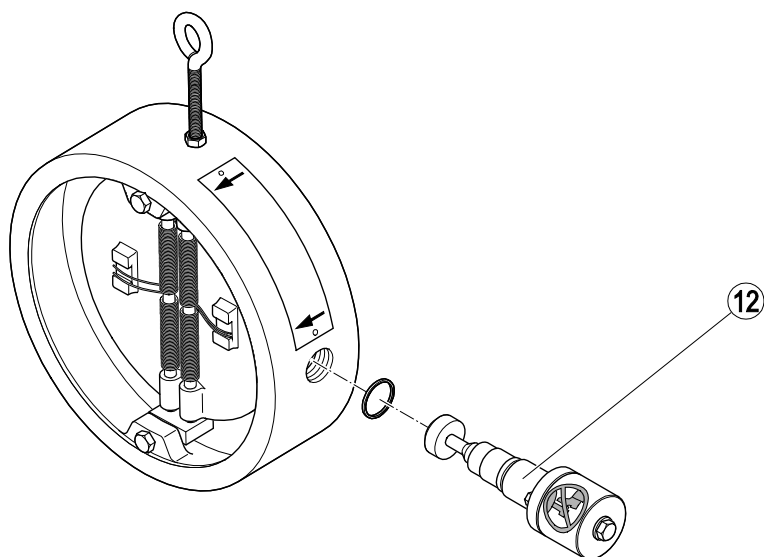
No.	Designation
2	Eye bolt
3	Name plate with flow direction arrow
4	Body
6	Seal ¹
7	2 pairs of springs

No.	Designation
8	Plates
9	Hinge pins
10	Plate support for plates with threaded bolt
11	Threaded bolt

1 Some types of equipment have metal-to-metal seats.

Equipment with damper

Equipment with optional damper and a corresponding bore in the equipment is available.



No.	Designation
12	Damper with gasket



For fitting the damper the body of the equipment must be provided with a bore. The standard body does not have such a bore and can therefore not be equipped with a damper.

Name plate

The indications on the name plates vary according to the equipment type.

The name plate may specify the following:

- ▶ Manufacturer
- ▶ Type designation
- ▶ Design
- ▶ Nominal size
- ▶ Pressure rating
- ▶ Direction of flow
- ▶ CE marking
- ▶ Date of manufacturing
- ▶ Serial number
- ▶ Maximum operating pressure at the associated operating temperature
- ▶ Minimum operating pressure at the associated operating temperature
- ▶ Material specification of plates and seat



Small equipment has the technical specification embossed on its body.

Application of European Directives

Pressure Equipment Directive

The equipment conforms to this directive (see "Manufacturer's Declaration" section) and can be used for the following media:

BB G, BB GS and BB GK:

- ▶ Fluids of group 2

BB A and BB C:

- ▶ Fluids of group 1
- ▶ Fluids of group 2

ATEX Directive

The equipment does not have its own potential ignition source and is not subject to this directive (see "Manufacturer's Declaration" section).

When installed, static electricity may arise between the equipment and the connected system.

When used in potentially explosive atmospheres, the plant manufacturer or plant operator is responsible for discharging or preventing possible static charge.

If it is possible for medium to escape, e.g. through actuating mechanisms or leaks in threaded joints, the plant manufacturer or plant operator must take this into consideration when dividing the area into zones.

Task and function

Purpose

The equipment prevents the backflow of liquids or gases in pipes.

The equipment can be installed in horizontal and vertical pipes.

If the equipment is mounted in a vertical pipe the flow must normally be from bottom to top.

If springs of type 5 VO are used, the equipment can also be installed in vertical pipes with downward flow. This kind of installation (vertically downward flow) is only possible with equipment up to DN 500.

Function

Two valve plates open and close the pipe as a function of the flow direction of the fluid.

Each one of the two plates is closed by two springs guided by the hinge pin. The opening pressure depends on the type of spring used.

Dampers

Optional dampers can be used to influence the closing characteristics. A dampening medium slows down the plate movement during the last 15° of the closing path. As a result the plates close more slowly and, as a consequence, problems caused by pressure surges in the pipe are prevented.

The optional dampers can be used with temperatures up to 110 °C.

Note that the dampers must not be used in pressure booster installations if the pressure at the suction side exceeds 0.5 bar.

In these installations pressure compensation between the suction and the pressure side of the equipment may occur. The equipment may not close properly any longer.

End connections

The equipment can be installed between flanges as per EN 1092-1.

Equipment types BB 1 ASME and BB 3 ASME can be installed between flanges as per ASME B16.5 or B16.47.

Storing and transporting the equipment

Attention!

Equipment can be damaged if stored or transported improperly.

- Close all openings with the sealing plugs or covers supplied with the equipment or use similar sealing covers.
- Protect the equipment against moisture and corrosive atmospheres.
- Please contact the manufacturer if the specified transport and/or storage requirements cannot be met.

Storing the equipment

- Please observe the following items when storing the equipment:
 - Do not store the equipment for more than 12 months.
 - Protect the sealing surfaces and contact areas against mechanical damage.
 - Protect the equipment and all components against hard shocks and impacts.
 - Store the equipment only in closed rooms that meet the following environmental conditions:
 - Air humidity below 50 %, not condensing
 - Indoor air: clean, salt-free and non-corrosive
 - Temperature 5–40 °C.
- Make sure that all these requirements are always met when storing the equipment.
- Please contact the manufacturer if you cannot comply with the recommended storage conditions.

Transporting the equipment

- Meet the requirements for storage also when transporting the equipment.
- For short distances (only a few metres) you can transport the equipment unpacked.
- When transporting the equipment over larger distances use the original packaging.
- If you do not have the original packaging use a box that protects the equipment adequately against corrosion and physical damage.



For a short period of time the equipment may be transported even if the temperature is below 0 °C, provided that the equipment is completely empty and dry.

Mounting and connecting the equipment

Preparing installation

- Take the equipment out of the transport packaging.
- Check the equipment for transport damage.
- Contact the manufacturer if you detect any kind of shipping damage.



DANGER

Personnel working on pipes are exposed to safety risks and may suffer severe injuries, poisoning or even loss of life.

- Make sure that no hot or hazardous fluid is in the equipment or the pipes.
- Make sure that the pipes upstream and downstream of the equipment are depressurised.
- Make sure that the installation is switched off and protected against unauthorised or unintended activation.
- Make sure that the equipment and the pipes have cooled down to room temperatures.
- Wear protective clothing that is suitable for the fluid and, if necessary, wear protective gear.

For more information on suitable protective clothing and safety gear refer to the safety data sheet of the fluid in question.

- Drain pipes until they are empty.
- Switch the installation off and protect it against unauthorised or unintended re-activation.

Mounting the equipment

Attention!

Equipment will be damaged if the end connections are undersized.

- Make sure that the connections are strong and rigid enough to support the weight of the equipment and to withstand the forces that occur during operation.

Attention!

Excessive loads may damage the closing dampers.

- Use the eye bolt for fixing lifting gear.
- Do not stress the closing dampers.

- Make sure that the pipe system of the plant is clean.
- Make sure that the equipment is free from foreign matter.
- Ensure that all joint faces and sealing surfaces are clean.
- Make sure that the equipment is safely mounted and that all connections are made correctly.
- If the fluid temperature exceeds 300 °C a spring made from Inconel must be fitted.
- Make sure that the equipment is only operated within the admissible service range and limits.

The equipment can be installed in horizontal or vertical pipes. There is no significant difference in the installation work.

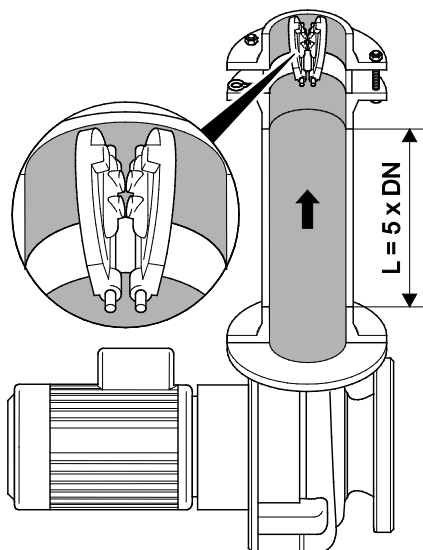
The equipment can also be installed in pipes with bends. In this case you have to install the equipment downstream of the pipe bend.

A straight distance of at least five times the nominal pipe diameter for stabilizing the flow pattern must be left upstream of the equipment.

Attention!

Malfunctions may occur if the stabilizing distance is not sufficient.

- Make sure that the distance between the pump and the equipment is enough to provide a stabilized flow pattern.



Installing the equipment with vertical direction of flow



DANGER

Incorrectly connected equipment can result in accidents with extremely severe injuries or death.

- Make sure that only specialist personnel connect the equipment to the pipe.
- Make sure that the direction of flow in the pipe matches the flow direction arrow on the equipment.
- Make sure that the connected pipe does not subject the body to any stress (forces or torques) during installation and operation.

Specialist personnel must have knowledge and experience of the type of pipe connection used.

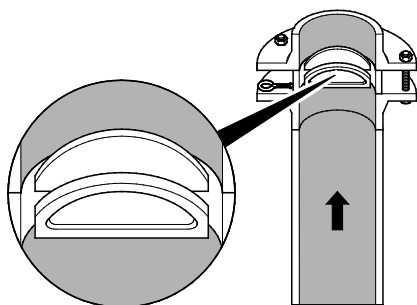
Attention!

If the installation position is incorrect malfunctions may occur and/or the equipment or the installation may get damaged.

- Make sure that the equipment is installed in the correct position.
- Mount the equipment downstream of a pipe bend.
- When installing the equipment make sure that the eye bolt points towards the inside of the pipe bend.

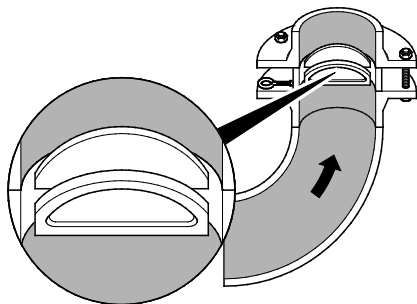
The correct position of installation is indicated by the position of the eye bolt and the flow arrow on the nameplate.

If the equipment is installed in a vertical pipe the flow arrow must point upwards.



- i** The equipment can also be installed in vertical pipes with downward flow.
- For this purpose make sure that the equipment is fitted with springs of type 5 VO.

If the equipment is installed downstream of a pipe bend the eye bolt must point towards the inside of the pipe bend.



- Put a commercially available gasket that is suitable for the pipe onto the lower flange.
- Put the equipment onto the gasket.
- Put a commercially available gasket that is suitable for the pipe onto the equipment.
- Put the upper flange onto it.
- Insert all bolts through the holes in the flange.
- Make sure that all component parts are in central alignment with each other.
- Screw the nuts onto the bolts.

i To obtain the desired position of installation you can turn the equipment with the eye bolt.

- Turn the equipment into the desired installation position.
- Tighten the nuts on the bolts evenly.

i The torque required for tightening the nuts depends on the pipe.

Installing the equipment with horizontal direction of flow



DANGER

Incorrectly connected equipment can result in accidents with extremely severe injuries or death.

- Make sure that only specialist personnel connect the equipment to the pipe.
- Make sure that the direction of flow in the pipe matches the flow direction arrow on the equipment.
- Make sure that the connected pipe does not subject the body to any stress (forces or torques) during installation and operation.

Specialist personnel must have knowledge and experience of the type of pipe connection used.

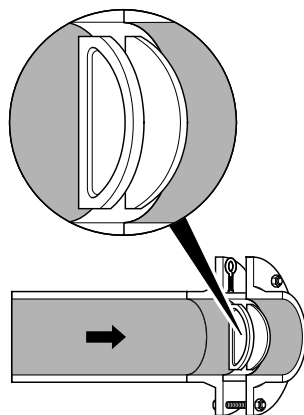
Attention!

If the installation position is incorrect malfunctions may occur and/or the equipment or the installation may get damaged.

- Make sure that the equipment is installed in the correct position.
- When installing the equipment make sure that the eye bolt points upwards.

The correct position of installation is indicated by the position of the eye bolt and the flow arrow on the nameplate.

If the equipment is installed in a horizontal pipe the eye bolts must point upwards.



If the equipment is installed in horizontal position you can use the lower bolts as support for the equipment.

- First insert the lower bolts through the holes in the flange.
- Then insert the two lower bolts into the second flange.
- Put two commercially available gaskets that are suitable for the pipe between the flanges.
- Put the equipment between the gaskets.
- Make sure that all component parts are in central alignment with each other.
- Insert the upper bolts.
- Align the equipment so that the eye bolt points upwards.
- Tighten the nuts on the bolts evenly.



The torque required for tightening the nuts depends on the pipe.

Operation

Do not work on the equipment while it is operating.

Maintaining the equipment

The equipment is maintenance-free.

After operation



DANGER

If fluid escapes personnel may suffer severe injuries, poisoning or even loss of life.

- After working on the equipment make sure that all connections and valves are tight.
- Make sure that the gaskets of the body are leakproof.



DANGER

If the equipment is used in contaminated areas there is a risk of severe injuries or death caused by harmful substances in or on the equipment.

- Only qualified personnel are allowed to perform work on contaminated equipment.
- Always wear the protective clothing prescribed for contaminated areas when working on the equipment.
- Make sure that the equipment is completely decontaminated before carrying out any service work.
- Follow the pertinent instructions for handling the hazardous substances in question.

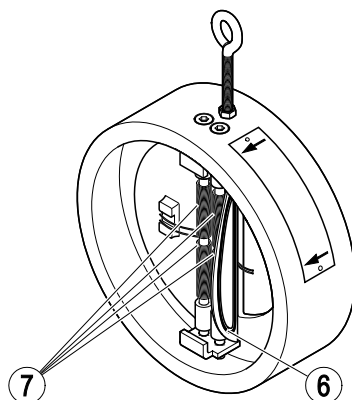
Removing external dirt deposits

- To remove dirt deposits rinse the equipment with fresh water and wipe it with a clean, lint-free cloth.
- To remove any persistent residues use a cleaning agent that is suitable for the material and carefully wipe the equipment with a clean, lint-free cloth.

Servicing the equipment and installing spare parts

You may exchange the following component parts in case of wear or damage:

- ▶ Order small quantities of seat gasket (6) from a specialist retailer
- ▶ Spring (7), complete, with tension plate



Spring (7) stock codes

DN	Stock code			
	2 WA	7 WA	7 WAI	5 VO
50	349345	349344	—	On request
65	349348	349347	—	
80	349391	349390	—	
100	348200	348190	348220	
125	348201	348191	348221	
150	348202	348192	348222	
200	348203	348193	348223	
250	348204	348194	348224	
300	348205	348195	348225	
350	348206	348196	348226	
400	348207	348197	348227	
450	348586	348580	348592	
500	348587	348581	348593	
600	348588	348582	348594	
700	348589	348583	348595	
800	348591	348585	348597	

Seal (6) stock code

DN	Stock code #			
	O-ring EPDM	O-ring FPM	O-ring NBR	O-ring PTFE ¹
50	351520	351521	351522	—
65	351523	351524	351525	—
80	351526	351527	351528	—
100	351529	351530	351531	—
125	351532	351533	351534	—
150	351535	351536	351537	351538
200	351539	351540	351541	351542
250	351543	351544	351545	351546
300	351547	351548	351549	351550
350	351551	351552	351553	351554
400	351555	351556	351557	351558
450	351559	351560	351561	—
500	351562	351563	351564	351565
600	351566	351567	351568	351569
700	351570	351571	351572	351573
800	351574	351575	—	—

Please state the equipment serial number (see rating plate).

1 FPM, FEP coated

Removing the equipment

To exchange the spring or the gasket you have to remove the equipment.



You may not be able to move heavy component parts in large equipment.

- In this case use suitable lifting / support equipment and tools.

The load carrying capacity of lifting gear and tools must at least be rated for the total weight of the equipment.

- For more information on the weight of the individual component parts please contact the manufacturer.



DANGER

Risk of bruises if the equipment or component parts fall down.

- Use suitable lifting gear when moving or lifting the equipment and/or component parts.
- Make sure that the equipment cannot topple over.
- Make sure that nobody is standing below the lifted equipment.

Attention!

Excessive loads may damage the closing dampers.

- Use the eye bolt for fixing lifting gear.
 - Do not stress the closing dampers.
-
- Undo the nuts on the bolts.
 - Pull the equipment out of the flanges.
 - Remove the gaskets from the flanges.

Removing springs from BB 1 and BB 3, DN 50–125, DN 450–500

To mount and remove the spring you need the following tools:

- Socket spanner A. F. 13, 17, 19, 22, 24 DIN 3124
- Hexagon socket spanner A. F. 5, 6, 10, 12, 17, 22, 24 ISO 2936
- Torque spanner DIN ISO 6789
- Flat pliers DIN ISO 5745
- Stable cover for springs
- Hinged face spanner A. F. 2 -8 (for equipment with body lining made from Vestosint/hard rubber)

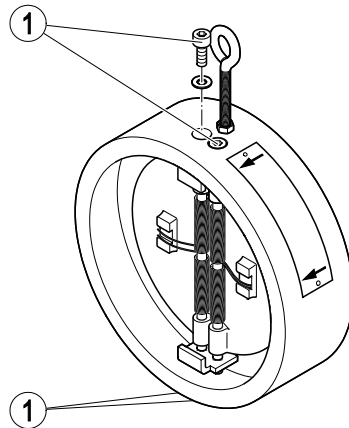


The number of sealing screws depends on the equipment type.

Small equipment features two sealing screws next to the eye bolt.

Larger equipment has two additional sealing screws on the other end of the body.

- Slacken the sealing screws (1) in the body.
- Take the sealing screws and the respective gaskets out of the equipment.





DANGER

Risk of bruises if the equipment or component parts fall down.

- Use suitable lifting gear when moving or lifting the equipment and/or component parts.
- Make sure that the equipment cannot topple over.
- Make sure that nobody is standing below the lifted equipment.

- Put the equipment with the springs on top onto a bearing surface of sufficient integrity and stability.

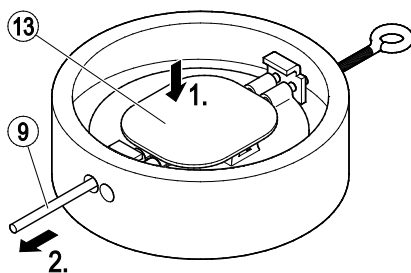


WARNING

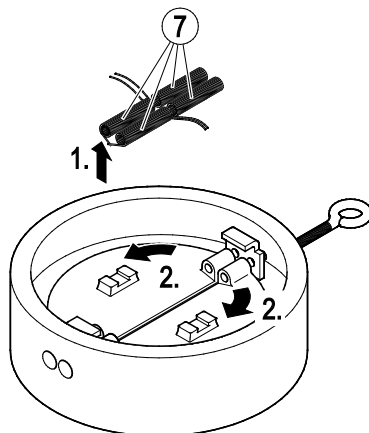
The springs are preloaded and their tension can cause injuries.

- Always wear safety goggles when replacing the springs.
- Mount or remove one spring after the other.
- Make sure that no uninvolved persons are standing in close vicinity of the equipment.

- Cover the springs with a stable cover (13) (1.).
- Use the flat pliers to pull the two hinge pins (9) out of the body (2.).



- Remove the cover.
- Take the four springs (7) out of the body (1.).
- Spread the plates slightly apart (2.).



Depending on the type of equipment angle brackets or fixing plates are incorporated. The removal procedure is the same for both items.

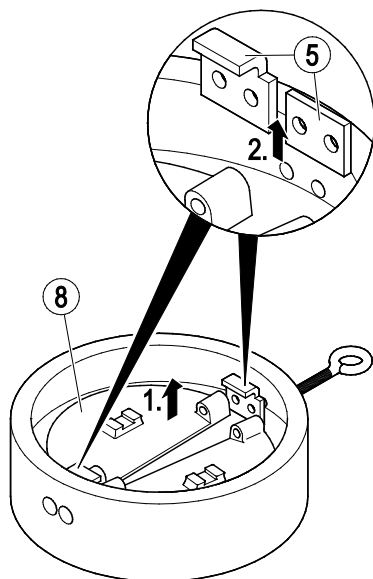


DANGER

Risk of bruises if the equipment or component parts fall down.

- Use suitable lifting gear when moving or lifting the equipment and/or component parts.
- Make sure that the equipment cannot topple over.
- Make sure that nobody is standing below the lifted equipment.

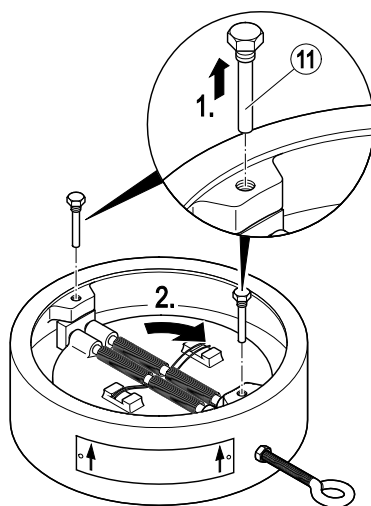
- Lift the two plates (8) out of the body (1.).
- Lift the plates or angle brackets (5) out of the body (2.).



Removing springs from BB 2 and BB 3, DN 150–400

To mount and remove the spring you need the following tools:

- Socket spanner A. F. 13, 17, 19 DIN 3124
- Torque spanner DIN ISO 6789
- Flat pliers DIN ISO 5745
- Stable cover for springs
- Hinged face spanner A. F. 2 -8 (for equipment with body lining made from Vestosint/hard rubber)
- Slacken the two threaded bolts (11) in the body (1.).
- Turn the plates and the springs as shown in the illustration (2.).



WARNING

The springs are preloaded and their tension can cause injuries.

- Always wear safety goggles when replacing the springs.
- Mount or remove one spring after the other.
- Make sure that no uninvolved persons are standing in close vicinity of the equipment.



For larger equipment use lifting gear to lift the plates out of the body.

- Insert two eye bolts in the bores for the threaded bolts (11) in the plate supports.
- Attach lifting gear of sufficient load bearing capacity to the eye bolts.



DANGER

Risk of bruises if the equipment or component parts fall down.

- Use suitable lifting gear when moving or lifting the equipment and/or component parts.
- Make sure that the equipment cannot topple over.
- Make sure that nobody is standing below the lifted equipment.

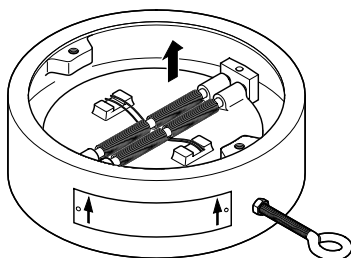


WARNING

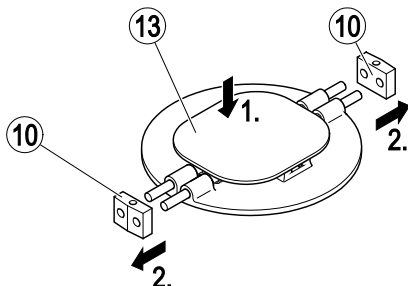
The springs are preloaded and their tension can cause injuries.

- Always wear safety goggles when replacing the springs.
- Mount or remove one spring after the other.
- Make sure that no uninvolved persons are standing in close vicinity of the equipment.

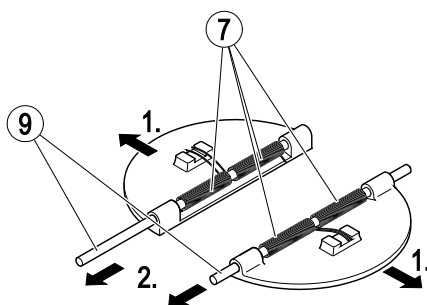
- Lift off the plates at the plate supports.
- Take the plates together with the springs and plate supports out of the body.



- Put the plates onto a bearing surface of sufficient integrity and stability.
- Put a flat and stable cover (13) onto the springs (1.).
- Pull the plate supports (10) off the hinge pins as shown (2.).



- Remove the cover.
- Carefully pull the two plates apart until the springs are decompressed (1.).
- Pull the two hinge pins (9) out of the springs (2.).



Exchanging the gasket

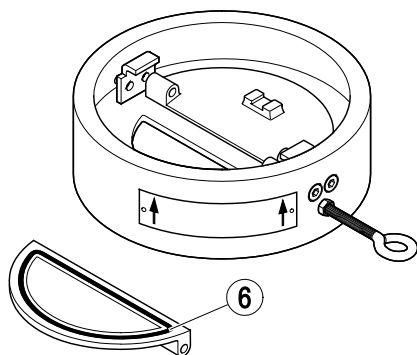


The area of application of gaskets depends on the medium and temperature.

Some types are fitted with metal seats. Gaskets cannot be replaced in these models.

The example diagram below shows a BB 1 unit.

- Use a punch to detach the gasket (6) from the plate.



- Select the new type of gasket according to the desired application of the equipment.
- Insert a new gasket in each plate.
- Make sure that the gaskets are properly inserted.

Installing springs in BB 1 and BB 3, DN 50–125, DN 450–500

Attention!

Malfunctions may occur if the equipment is installed incorrectly.

The holes in the plate (5) might be asymmetric. If installed incorrectly the plates do not fully rest against the body seat and tight shut-off is not ensured.

- After installation make sure that the plates rest fully against the body seat.

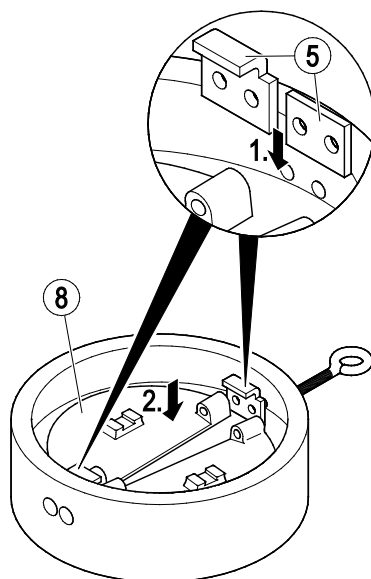
- Insert an angle bracket or plate (5) into the body.



DANGER

Risk of bruises if the equipment or component parts fall down.

- Use suitable lifting gear when moving or lifting the equipment and/or component parts.
 - Make sure that the equipment cannot topple over.
 - Make sure that nobody is standing below the lifted equipment.
-
- Put the two plates (8) as shown into the body.
 - Insert the second angle bracket or the second plate (5) into the body.



- Align all parts until the bores are in perfect alignment.
- Push the two hinge pins through the bores in the body and in the plates or angle brackets.
- Make sure that the hinge pins are securely located in the bores.

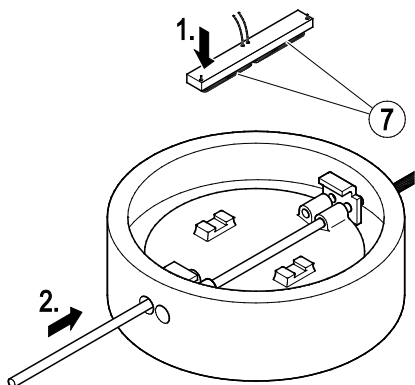


WARNING

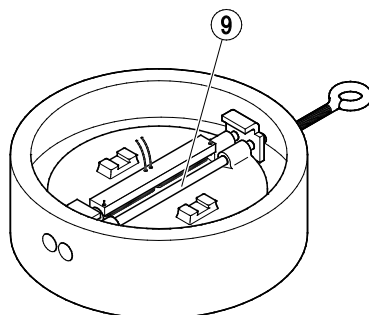
The springs are preloaded and their tension can cause injuries.

- Always wear safety goggles when replacing the springs.
- Mount or remove one spring after the other.
- Make sure that no uninvolved persons are standing in close vicinity of the equipment.

- Pull one hinge pin out of the body until you can insert the springs.
- Put the springs with tension plates (7) onto the plate (1.).
- Push the hinge pin into the body until it hits the stop (2.).



- Pull the second hinge pin (9) out of the body.



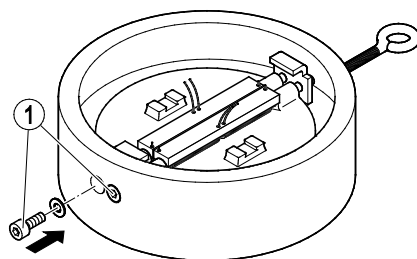
- Put the springs with tension plates as described onto the second plate.



Large equipment is fitted with four sealing screws (1). Small equipment has only two sealing screws.

The following drawing shows the equipment with four sealing screws. The two sealing screws on top next to the eye bolt are not shown.

- Screw the sealing screws (1) with gaskets handtight into the bores in the body.



- Make sure that the plates fully rest against the body seat

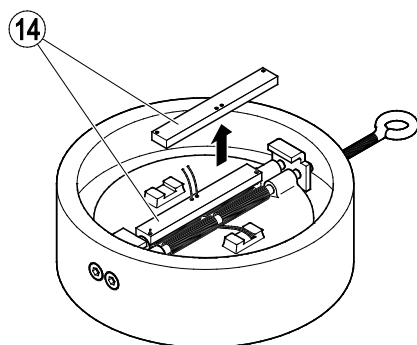


WARNING

The springs are preloaded and their tension can cause injuries.

- Always wear safety goggles when replacing the springs.
- Mount or remove one spring after the other.
- Make sure that no uninvolved persons are standing in close vicinity of the equipment.

- Carefully pull the tension plates (14) off the springs.



The required torque for tightening the sealing plugs (1) depends on the material of the plugs and the body as well as the nominal size and body type. For information on the required tightening torques see the following tables.

- Fasten the sealing plugs with the specified tightening torque.

Tightening torque [Nm] for austenitic steel sealing plugs

DN	BB 11	BB 12, BB 14 BB 15, BB 16, BB 32, BB 34, BB 35, BB 36	BB 17, BB 18	BB 19
50	—	5	5	—
65	—	5	5	—
80	—	12	12	—
100	—	13	13	—
125	—	13	27	—
150	—	—	65	65
200	—	—	135	135
250	—	—	135	135
300	—	—	135	320
350	—	—	260	—
400	—	—	320	—
450	310	310	—	—
500	310	310	630	—
600	310	310	630	—
700	1,080	1,080	—	—
800	2,240	2,240	—	—
900	1,940	1,940	—	—
1000	1,940	1,940	—	—

Tightening torque [Nm] for sealing plugs made from bronze

DN	BB 11	BB 12, BB 14 BB 15, BB 16
450	310	310
500	310	310
600	310	310
700	460	460
800	940	940
900	1,420	1,420
1000	1,420	1,420

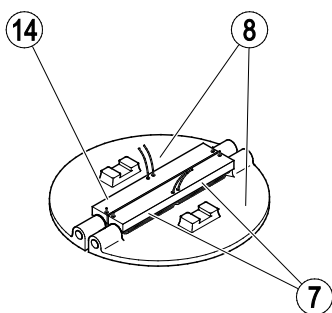
Installing springs in BB 2 and BB 3, DN 150–400



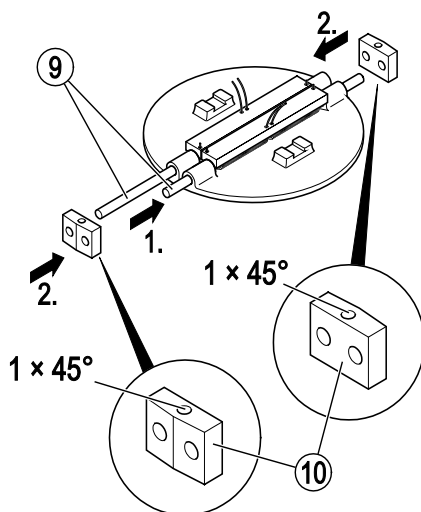
WARNING

The springs are preloaded and their tension can cause injuries.

- Always wear safety goggles when replacing the springs.
 - Mount or remove one spring after the other.
 - Make sure that no uninvolved persons are standing in close vicinity of the equipment.
-
- Put the springs (7) with tension plates (14) as shown onto the plates (8).



- Push the two hinge pins (9) through the springs (1.).
- Put the two plate supports (10) as shown onto the ends of the hinge pins (2.).



Attention!

Malfunctions may occur if the equipment is installed incorrectly.

The holes in the plate support (10) are asymmetric. If installed incorrectly the plates do not fully rest against the body seat and tight shut-off is not ensured.

- When installing the plate supports make sure that the 45° countersink bevel points upwards.
- After installation make sure that the plates rest fully against the body seat.

To mount the plates in large equipment use suitable lifting gear. Attach the lifting gear to the plates as follows:

- Insert two eye bolts in the bores for the threaded bolts (11) in the plate supports.
- Attach lifting gear of sufficient load bearing capacity to the eye bolts.

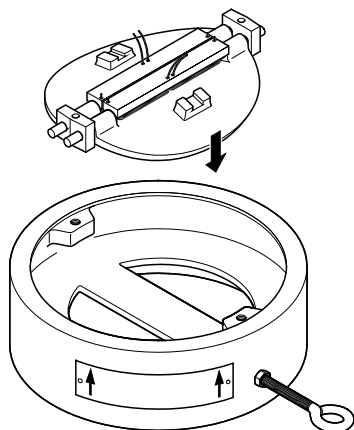


DANGER

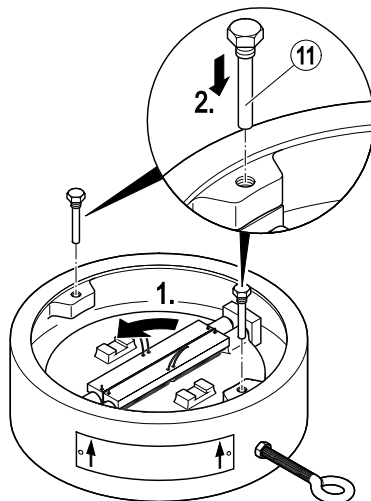
Risk of bruises if the equipment or component parts fall down.

- Use suitable lifting gear when moving or lifting the equipment and/or component parts.
- Make sure that the equipment cannot topple over.
- Make sure that nobody is standing below the lifted equipment.

- Lift off the plates at the plate supports.
- Put the plates as shown into the body.
- Make sure that the plates fully rest against the body seat



- Remove the eye bolts and keep them for future use.
- Turn the plates until the bores in the plate supports are underneath the stops (1.).
- Insert the two threaded bolts (11) (2.).



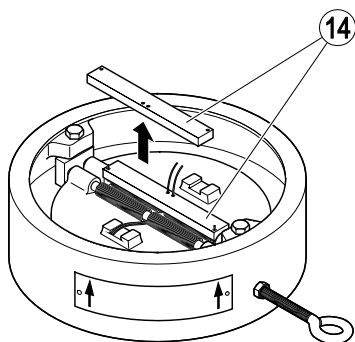
The required torque for tightening the threaded bolts (11) depends on the material of the threaded bolt and the body as well as the nominal size. For information on the required tightening torques see the following table.

- Fasten the threaded bolts with the specified tightening torque.

Tightening torque [Nm] for threaded bolts on BB 21, BB 22, BB 24, BB 32, BB 34, BB 35 and BB 36

DN	Steel threaded bolt		Bronze threaded bolt	
	Uncoated body	Coated body	Uncoated body	Coated body
150	15	7.5	17	8
200	15	7.5	17	8
250	26	15	28	17
300	26	15	28	17
350	26	26	28	28
400	70	42	78	47

- Carefully pull the tension plates (14) off the springs.



Installing the equipment

- Make sure that the plates fully rest against the body seat
- Make sure that the plates can move smoothly.
- Mount the equipment into the pipe as described in section "*Mounting the equipment*" from page 12 onwards.

Troubleshooting

Problem	Cause	Remedy
Loud noise	The equipment is operating in the unstable range of the volume flow with the swing disk oscillating.	Raise the volume flow by increasing the pump capacity.
		Install the equipment at a different position.
	The distance between the equipment and the pump is too short.	Increase the distance of the equipment so that a stabilized flow is provided.
	The swing disk touches the pipe.	Align the equipment. Install the equipment at a position where the swing disk does not touch the pipe. Install an equipment that is suitable for the pipe.
Equipment leaks	The equipment is damaged.	Check the condition of the equipment. Replace the equipment if it is damaged.
	The spring is damaged or worn.	Check the condition of the springs. Replace any damaged or worn spring.
	A gasket is damaged.	Check the condition of the gaskets. Replace any defective gasket.

Putting the equipment out of operation

Removing harmful substances



DANGER

If the equipment is used in contaminated areas there is a risk of severe injuries or death caused by harmful substances in or on the equipment.

- Only qualified personnel are allowed to perform work on contaminated equipment.
- Always wear the protective clothing prescribed for contaminated areas when working on the equipment.
- Make sure that the equipment is completely decontaminated before carrying out any service work.
- Follow the pertinent instructions for handling the hazardous substances in question.

Qualified personnel must have extensive experience with and a working knowledge of:

- pertinent rules and regulations concerning handling hazardous substances
- special regulations for handling the hazardous substances encountered on site
- using the required personal protective equipment (PPE) and clothing



CAUTION

Environmental damage may be caused by poisonous fluid residues.

- Before disposing of the equipment make sure that it is clean and free of fluid residues.
- For the disposal of all materials observe the pertinent legal regulations concerning waste disposal.

- Remove all residues from the equipment.
- For the disposal of all residues observe the pertinent legal regulations concerning waste disposal.

Removing the equipment



DANGER

Personnel working on pipes are exposed to safety risks and may suffer severe injuries, poisoning or even loss of life.

- Make sure that no hot or hazardous fluid is in the equipment or the pipes.
- Make sure that the pipes upstream and downstream of the equipment are depressurised.
- Make sure that the installation is switched off and protected against unauthorised or unintended activation.
- Make sure that the equipment and the pipes have cooled down to room temperatures.
- Wear protective clothing that is suitable for the fluid and, if necessary, wear protective gear.

For more information on suitable protective clothing and safety gear refer to the safety data sheet of the fluid in question.



CAUTION

Danger of bruising if the equipment falls down.

- When removing the equipment make sure the it is safely held in place and cannot fall down.

Suitable measures are for instance:

- Equipment that is not too heavy may be supported by a second person.
- For heavy equipment use suitable lifting equipment of sufficient strength.

Attention!

Excessive loads may damage the closing dampers.

- Use the eye bolt for fixing lifting gear.
- Do not stress the closing dampers.

-
- Detach the equipment from the pipes.
 - Put the equipment onto a suitable base.
 - Store the equipment as described on page 11.

Re-using equipment after storage

Observe the following instructions if you want to remove the equipment and use it again somewhere else:

- ▶ Make sure that the equipment is free of any fluid residues.
- ▶ Make sure that all connections are in good condition and leak-free.
- ▶ Replace the gaskets in the equipment with new ones of the same type.
- ▶ Replace the gaskets at the connections of the equipment with new ones of the same type.
- Use the equipment only for its intended purpose and the service conditions for which it was specified.

Disposing of the equipment



Caution

Environmental damage may be caused by poisonous fluid residues.

- Before disposing of the equipment make sure that it is clean and free of fluid residues.
- For the disposal of all materials observe the pertinent legal regulations concerning waste disposal.

The equipment is made from the following materials:

Materials in the grey cast iron version (BB.. G, GS, GK)

Component	BB ...G	BB ...GK		BB ...GS	
Body	5.1301 (EN-JL 1040)	5.1301 (EN-JL 1040)		5.1301 (EN-JL 1040)	
Anti-corrosion coating on body	—	Rilsan		Hard rubber	
Inner parts		Stainless steel	Bronze	Bronze	Stainless steel
Swing discs	5.3106 (EN-JS 1030)	1.4408	CC332G	CC332G	1.4408
Bearings and bearing pins	1.4571	1.4571	CW453K	CW453K	1.4571
Springs	1.4571	1.4571	CW452K	CW452K	1.4571

Materials in the steel version (BB.. C)

Component	DN (NPS)	EN number	ASME
Body		1.0619	A216WCB
Swing discs	50–80 (2-3") ¹	1.4404	A182F316L
	from 100 (4" and over) ¹	1.0619	A216WCB
Bearings and bearing pins		1.4571	A316Ti
Springs up to 300 °C		1.4571	A316Ti
Springs 300 °C and over		Inconel	Inconel

1 Armoured body sealing faces from DN 150 available as a special version on request.

Materials in the stainless steel version (BB.. A)

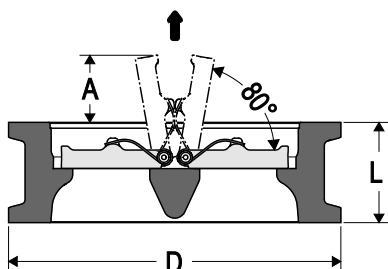
Component	DN	EN number	ASME
Body		1.4408	A351CF8M
	BB1..A, DN 50–100	1.4404	A182F316L
Swing discs	50–80 (2"–3")	1.4404	A182F316L
	from 100 (4" and over)	1.4408	A351CF8M
Bearings and bearing pins		1.4571	A316Ti
Springs up to 300 °C		1.4571	A316Ti
Springs 300 °C and over		Inconel	Inconel

The seals can be made from the following materials:

Type	Material
EPDM	Ethylene propylene diene rubber
FPM (FKM)	Fluoro rubber (e. g. Viton)
NBR	Acrylonitrile butadiene rubber (e. g. Perbunan)
PTFE	FPM, FEP coated

Technical data

Dimensions and weights

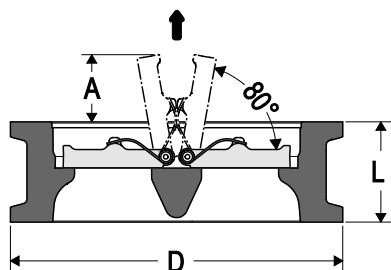


BB 11 G, PN 6

DN	Dimensions [mm]			Weight [kg]
	D	L	A	
450	530	152	163	125
500	580	152	181	144
600	681	178	217	223
700	786	229	250	305
800	893	241	290	462
900	993	241	327	571
1000	1,093	300	364	808

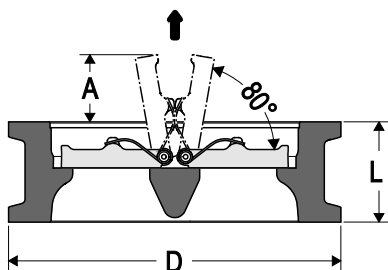
BB 12 G, PN 10

DN	Dimensions [mm]			Weight [kg]
	D	L	A	
450	541	152	163	130
500	596	152	181	152
600	698	178	217	234
700	813	229	250	326
800	920	241	290	490
900	1,020	241	327	602
1000	1,127	300	364	860



BB 14 G, PN 16

DN	NPS [inches]	Dimensions [mm]			Weight [kg]
		D	L	A	
450	18	558	152	163	138
500	20	620	152	181	164
600	24	737	178	217	263
700	28	807	229	250	321
800	32	914	241	290	484
900	36	1,014	241	327	596
1000	40	1,131	300	364	865



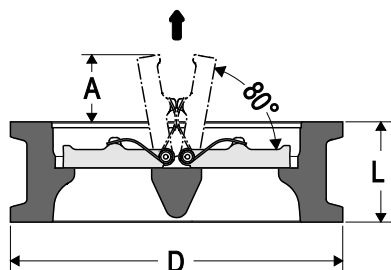
BB 17, PN 63

DN	NPS [inches]	Dimensions [mm]			Weight [kg]
		D	L ¹	A	
50 ²	2	115	60	0	3.5
65 ²	2.5	140	67	0	6
80 ²	3	150	73	5	7
100	4	176	79	4	9
125	5	213	105 ³	14	21
150	6	250	137	0	31
200	8	312	165	3	52
250	10	367	213	0	78
300	12	427	229	15	128
350	14	489	273	8	205
400	16	546	305	5	265
500	20	660	368	5	472
600	24	768	394	10	670

1 Length as per ASME (API 594)

2 BB 17 A only

3 Non-standard length.



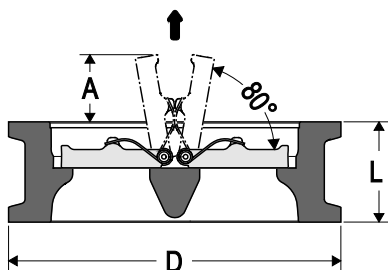
BB 18, PN 100/CLASS 600

DN	NPS [inches]	Dimensions [mm]				Weight [kg]
		D		L ¹	A	
		PN 100	CL 600			
50 ²	2	121	111	60	0	4
65 ²	2.5	146	130	67	0	6.5
80 ²	3	156	149	73	5	7.5
100	4	183	193	79	4	10
125	5	220	241	105 ³	14	22.5
150	6	260	267	137	0	32
200	8	327	320	165	3	56
250	10	394	400	213	0	89
300	12	461	457	229	15	150
350	14	515	492	273	8	228
400	16	575	565	305	5	294
500	20	708	683	368	5	543
600	24	819	791	438	10	847

1 Length as per ASME (API 594)

2 BB 18 A only

3 Non-standard length.



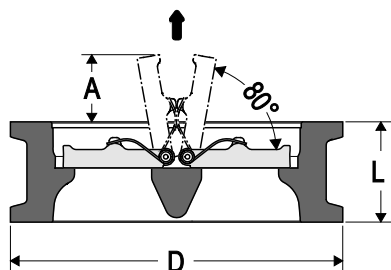
BB 19, PN 160, CLASS 900

DN	NPS [inches]	Dimensions [mm]				Weight [kg]
		D		L ¹	A	
		PN 160	CLASS 900			
150	6	260	289	159	0	50
200	8	327	359	206	3	83
250	10	391	435	241	0	123
300	12	461	499	292	15	191

1 Length as per ASME (API 594)

BB 21 G, PN 6

DN	Dimensions [mm]			Weight [kg]
	D	L	A	
150	209	76	40	12
200	264	89	64	18.5
250	319	114	87	33
300	375	114	110	44
350	425	127	120	62.5
400	475	140	142	80.5

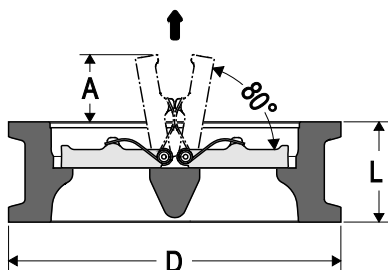


BB 22 G, PN 10

DN	Dimensions [mm]			Weight [kg]
	D	L	A	
150	220	76	40	13.5
200	275	89	64	20
250	330	114	87	35
300	380	114	110	45
350	440	127	120	67
400	491	140	142	86

BB 24 G, PN 16

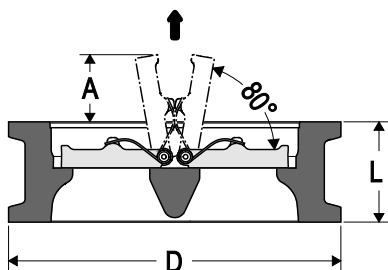
DN	NPS [inches]	Dimensions [mm]			Weight [kg]
		D	L	A	
150	6	220	76	40	13.5
200	8	275	89	64	20
250	10	330	114	87	35
300	12	386	114	110	47
350	14	446	127	120	69
400	16	498	140	142	88



EN series BB 3 ... short as per DIN EN 558, basic series 16

DN	PN	Dimensions [mm]			Weight [kg]
		D	L	A	
50	10/16/25/40	109	43	8	2.0
65	10/16/25/40	129	46	11	3.0
80	10/16/25/40	144	64	12	4.5
100	10/16	164	64	19	6.0
	25/40	171	64	19	6.5
125	10/16	194	70	28	9.0
	25/40	196	70	28	9.5
150	10/16	220	76	40	11.0
	25/40	226	76	40	11.5
200	10/16	275	89	64	19.0
	25	286	89	64	20.0
	40	293	89	64	21.0
250	10/16	330	114	87	34.0
	25	343	114	87	37.0
	40	355	114	87	40.0
300	10	380	114	110	44.0
	16	386	114	110	45.5
	25	403	114	110	57.0
	40	420	114	110	61.5
350	10	440	127	120	66.0
	16	446	127	120	67.5
	25	460	127	120	81.0
	40	477	127	120	86.0

DN	PN	Dimensions [mm]			Weight [kg]
		D	L	A	
400	10	491	140	142	90.5
	16	498	140	142	93.5
	25	517	140	142	112.0
	40	549	140	142	124.0
450	10	541	152	163	106.0
	16	558	152	163	110.0
	25	567	152	163	121.0
	40	574	152	163	128.0
500	10	596	152	181	130.0
	16	620	152	181	136.0
	25	627	152	181	148.0
	40	631	152	181	152.0

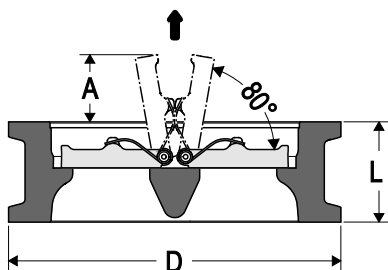


ASME series BB 3 ... with length as per API 594

NPS [inches]/DN	CLASS	Dimensions [mm]			Weight [kg]
		D	L	A	
2/50	150	105	60	0	2.5
	300	111	60	0	3.0
2½/65	150	124	67	0	3.5
	300	130	67	0	4.0
3/80	150	137	73	5	4.5
	300	149	73	5	5.0
4/100	150	175	73	10	7.5
	300	181	73	10	8.0
5/125	150	197	86 ¹	12	11.0
	300	216	86 ¹	12	13.0
6/150	150	222	98	25	11.5
	300	251	98	25	16.0
8/200	150	279	127	51	19.5
	300	308	127	51	24.5
10/250	150	340	146	72	36.0
	300	362	146	72	44.0
12/300	150	410	181	76	58.5
	300	422	181	76	61.0
14/350	150	451	184	57	78.5
	300	486	222	66	88.0
16/400	150	514	191	115	110.0
	300	540	232	94	120.0

NPS [inches]/DN	CLASS	Dimensions [mm]			Weight [kg]
		D	L	A	
18/450	150	549	203	138	116.0
	300	597	264	107	157.0
20/500	150	606	219	148	142.0
	300	654	292	111	192.0

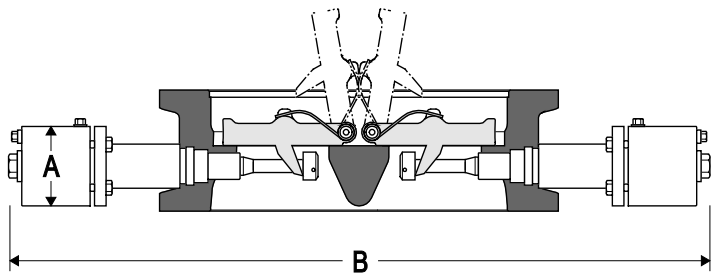
1 Non-standard length



ASME series BB 3 ... short as per DIN EN 588, basic series 16

NPS [inches]/DN	CLASS	Dimensions [mm]			Weight [kg]
		D	L	A	
6/150	150	222	76	36	15.5
	300	251	76	36	19.0
8/200	150	279	89	70	27.5
	300	308	89	70	31.0
10/250	150	340	114	88	46.0
	300	362	114	88	60.0
12/300	150	410	114	109	80.0
	300	422	114	109	82.5
14/350	150	451	127	113	99.0
	300	486	127	113	123.5
16/400	150	514	140	140	134.5
	300	540	140	140	164.0
18/450	150	549	152	163	152.0
	300	597	152	163	207.0
20/500	150	606	152	181	201.0
	300	654	152	181	274.0

Weights and dimensions for equipment with dampers



DN	200	250	300	350	400	500	600	700	800
NPS	8	10	12	14	16	20	24	28	32
A [mm]	90				120			140	
B [mm]	600	665	715	755	900	995	1.110	1.220	1.325
Weight [kg]	33	48	60	82	121	197	296	367	530

1 The specifications refer to equipment PN 16. For information on other types please contact the manufacturer.

Pressure & temperature ratings



For the max. flowrate as a function of the differential pressure see the capacity chart in the data sheet.

EN series

Admissible maximum pressure [bar] for equipment with grey cast iron body

Type	PN	Temperature [°C]					
		-10/20	100	150	200	250	300
BB 11, BB 21	6	6	6	5.4	4.8	4.2	3.6
BB 12, BB 22	10	10	10	9	8	7	6
BB 14, BB 24	16	16	16	14.4	12.8	11.2	9.6

Admissible maximum pressure [bar] for equipment with steel body

Type	PN	Temperature [°C]								
		-10/20	50	100	150	200	300	350	400	450
BB 32	10	10	10	9.4	8.9	8.4	7.0	6.5 ¹	6.0 ¹	3.7 ¹
BB 34	16	16	16	15	14.2	13.4	11.1	10.4 ¹	9.6 ¹	5.9 ¹
BB 35	25	25	25	23.4	22.2	21.0	17.4	16.2 ¹	15.0 ¹	9.2 ¹
BB 36	40	40	40	37.4	35.5	33.6	27.8	25.9 ¹	24.0 ¹	14.7 ¹
BB 17	63	63	63	59	55.9	52.9	43.8	40.8 ¹	37.8 ¹	23.8
BB 18	100	100	100	93.6	88.8	84.0	69.6	64.8 ¹	60.0 ¹	36.8
BB 19	160	160	160	149.8	142.1	134.5	111.4	103.7 ¹	96.0 ¹	58.9

1 Requires special-issue Inconel springs.

Admissible maximum pressure [bar] for equipment with stainless steel body

Type	DN	PN	Temperature [°C]									
			-196/ 20	100	200	300	400	450	475	500	525 ¹	550 ¹
BB 17	50-100	63	63	61.7	51.2	40.6	37.0 ²	35.3 ²	34.9 ²	34.6 ²	—	—
BB 18	50-100	100	100	98.0	81.2	64.4	58.8 ²	56.0 ²	55.4 ²	54.9 ²	—	—

1 Not for equipment size DN 50-125.

2 Requires special-issue Inconel springs.

If the operating temperatures exceed 300 °C intercrystalline corrosion may occur. Do not subject the equipment to operating temperatures higher than 300 °C unless intercrystalline corrosion can be ruled out.

Admissible maximum pressure [bar] for equipment with stainless steel body

Type	DN	PN	Temperature [°C]									
			-196/ 20	100	200	300	400	450	475	500	525	550
BB 32	50-500	10	10	9.5	7.6	6.4	5.9 ¹	5.7 ¹	5.6 ¹	5.5 ¹	5.2 ¹	5.2 ¹
BB 34	50-500	16	16	15.2	12.1	10.3	9.4 ¹	9.1 ¹	9.0 ¹	8.9 ¹	8.4 ¹	8.3 ¹
BB 35	50-500	25	25	23.8	18.9	16.1	14.7 ¹	14.1 ¹	14.0 ¹	13.9 ¹	13.1 ¹	12.9 ¹
BB 36	50-500	40	40	38.1	30.2	25.8	23.5 ¹	22.6 ¹	22.4 ¹	22.2 ¹	20.9 ¹	20.7 ¹
BB 17	125-600	63	63	60.3	47.6	40.6	37.0 ¹	35.6 ¹	35.3 ¹	34.9 ¹	32.9 ¹	32.6 ¹
BB 18	125-600	100	100	95.2	75.6	64.4	58.8 ¹	56.6 ¹	56.0 ¹	55.4 ¹	52.3 ¹	51.7 ¹
BB 19	150-300	160	160	152.4	121.0	103.1	94.1 ¹	90.5 ¹	89.6 ¹	88.7 ¹	83.7 ¹	82.8 ¹

1 Requires special-issue Inconel springs.

If the operating temperatures exceed 300 °C intercrystalline corrosion may occur. Do not subject the equipment to operating temperatures higher than 300 °C unless intercrystalline corrosion can be ruled out.

ASME series

Admissible maximum pressure [bar] for equipment with steel body

Type	Class	Temperature [°C]							
		-29/ 38	100	200	250	300	350	400	425
BB 35	150	19.6	17.7	13.8	12.1	10.2	8.4 ¹	6.5 ¹	5.5 ¹
BB 36	300	51.1	46.6	43.8	41.9	39.8	37.6 ¹	34.7 ¹	28.8 ¹
BB 18	600	102.1	93.2	87.6	83.9	79.6	75.1 ¹	69.4 ¹	57.5 ¹
BB 19	900	153.2	139.8	131.4	125.8	119.5	112.7 ¹	104.2 ¹	86.3 ¹

1 Requires special-issue Inconel springs.

Temperatures down to –29°C admissible in line with ASME requirements (without additional testing of pressure-bearing components). Temperatures down to –10°C admissible in compliance with European requirements.

Admissible maximum pressure [bar] for equipment with stainless steel body

Type	Class	Temperature [°C]							
		-196/ 20	100	200	250	300	350	400	450
BB 18	600	82.7	69.6	58.3	54.9	52.1	50.1 ¹	48.6 ¹	46.8 ¹

1 Requires special-issue Inconel springs.

If the operating temperatures exceed 300 °C intercrystalline corrosion may occur. Do not subject the equipment to operating temperatures higher than 300 °C unless intercrystalline corrosion can be ruled out.

Admissible maximum pressure [bar] for equipment with stainless steel body

Type	Class	Temperature [°C]									
		-196/ 20	100	200	250	300	350	400	450	500	538
BB 35	150	19.0	16.2	13.7	12.1	10.2	8.4 ¹	6.5 ¹	4.6 ¹	2.8 ¹	1.4 ¹
BB 36	300	49.6	42.2	35.7	33.4	31.6	30.3 ¹	29.4 ¹	28.8 ¹	28.2 ¹	25.2 ¹
BB 18	600	99.3	84.4	71.3	66.8	63.2	60.7 ¹	58.9 ¹	57.7 ¹	56.5 ¹	50.0 ¹
BB 19	900	148.9	126.8	107.0	100.2	95.0	91.3 ¹	88.2 ¹	86.6 ¹	82.1 ¹	72.3 ¹

1 Requires special-issue Inconel springs.

If the operating temperatures exceed 300 °C intercrystalline corrosion may occur. Do not subject the equipment to operating temperatures higher than 300 °C unless intercrystalline corrosion can be ruled out.

Limiting conditions for equipment with optional extras

Limiting conditions for equipment with anti-corrosion lining

The admissible limiting conditions for equipment with anti-corrosion lining are indicated in the following tables:

Coating	Temperature range [°C]
Rilsan	−10 to +90
Hard rubber	−10 to +90

Limiting conditions for equipment with dampers

The admissible limiting conditions for equipment with dampers are indicated in the following tables:

DN	200	250	300	350	400	500	600	700	800
Service pressure [barg]	16	16	13	9	13	9	5	8	6
Pressure at inlet side ¹ [bar]	0.5								
Temperature [°C]	110								

1 With pump switched off

Pressure and temperature ratings for equipment with seat gasket

Type	Temperature range [°C]
EPDM	-40 to +150
FPM (FKM)	-25 to +200
NBR	-30 to +110
PTFE (from DN 150)	-25 to +200

Manufacturer's declaration

For more information on the Conformity Assessment according to European rules refer to our Declaration of Conformity or our Declaration by Manufacturer.

To download the current Declaration of Conformity or Declaration by Manufacturer go to www.gestra.com/documents or contact:

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This declaration is no longer valid if modifications are made to the equipment without consultation with us.



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