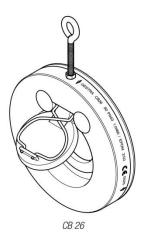


# **Swing Check Valve**

Type CB 24S, CB 26, CB 26A

17-CB24s\_CB26\_26A\_eng

05 / 2020



Swing Check Valve

CB 24S for Flanges PN 6/10/16, DN 50 to 300 CB 26 for Flanges PN 6/10/16/25/40, DN 50 to 300 CB 26A for Flanges PN 6/10/16/25/40, DN 50 to 300

# **Equipment specification**

The equipment prevents the back flow in liquid and gas lines. The equipment is used for the following applications:

CB 24S for sea water and other saline fluids for which the equipment material is suitable.

CB 26 for industrial applications for fluids such as gases, liquids, steam and other non-corrosive media.
CB 26A for industrial applications for fluids such as gases, liquids, steam and corrosive/aggressive fluids for which the equipment material is suitable.

#### Description

CB 24S, CB 26 and CB 26A are wafer-type swing check valves with short overall length to EN 558-1, series 96. The low weight of the equipment is beneficial for transportation, storage and installation.

Equipment type CB 24S is designed to be sandwiched between flanges according to the following standards:

EN 1092 PN 6/10/16 ASME B 16.1 Class 125 FF and ASME B 16.5 Class 150 RF

The equipment has a soft seat made from NBR as standard.

Equipment types CB26 and CB26A are designed to be sandwiched between flanges according to the following standards:

EN 1092 PN 6/10/16/25/40 ASME B 16.1 Class 125 FF and ASME B 16.5 Class 150/300 RF

The equipment has a soft seat made from EPDM as standard.

The equipment can be installed in horizontal or vertical pipes. If the equipment is mounted in a vertical pipe the flow must always be upwards.

#### **Function**

The one-piece flap opens and closes as a function of the flow direction of the fluid in the pipe, thereby ensuring unidirectional flow. The equipment features non-slam spring-assisted closing.

# Pressure & temperature ratings

Limiting conditions for CB 24S, DN 50 - 300, acc. to EN1092-1 (2013)

| T (temperature) [°C] | 20       | 901) | 120¹) | 2001) | 250 <sup>1</sup> ) |  |
|----------------------|----------|------|-------|-------|--------------------|--|
| p (pressure) [bar]   | 16.0     | 16.0 | 16.0  | 16.0  | 15.6               |  |
| Pressure rating      | PN 16    |      |       |       |                    |  |
| Min. temperature     | − 200 °C |      |       |       |                    |  |

<sup>1)</sup> If temperatures exceed 90 °C use equipment without springs.

The specified minimum temperature is the lowest admissible service temperature at nominal pressure.

#### Limiting conditions for CB 26, acc. to DIN EN 12516-1 (2015)

| T (temperature) [°C] | 20     | 100        | 200  | 3001) | 350 <sup>1</sup> ) | 400 <sup>1</sup> ) | 4501) |
|----------------------|--------|------------|------|-------|--------------------|--------------------|-------|
|                      | 50     | DN 50 - 2  | 00   |       |                    |                    |       |
| p (pressure) [bar]   | 40.0   | 37.4       | 33.6 | 27.8  | 25.9               | 24.0               | 17.7  |
|                      | 2      | DN 250 - 3 | 300  | ***   |                    |                    |       |
| p (pressure) [bar]   | 40.0   | 37.4       | 33.6 | 27.8  | -                  | -                  | _     |
| Pressure rating      |        |            |      | PN 40 |                    |                    |       |
| Min. temperature     | -10 °C |            |      |       |                    |                    |       |

<sup>1)</sup> If temperatures exceed 300 °C use equipment without springs.

The specified minimum temperature is the lowest admissible service temperature at nominal pressure.

#### Limiting conditions for CB 26A, DN 50 - 300, acc. to 12516-1 (2014)

| T (temperature) [°C] | 20      | 100  | 150  | 200  | 250  | 300¹) | 350 <sup>1</sup> ) | 400¹) | 450 <sup>1</sup> ) |
|----------------------|---------|------|------|------|------|-------|--------------------|-------|--------------------|
| p (pressure) [bar]   | 40.0    | 40.0 | 38.6 | 35.8 | 34.2 | 32.5  | 30.8               | 29.1  | 28.0               |
| Pressure rating      | PN 40   |      |      |      |      |       |                    |       |                    |
| Min. temperature     | – 10 °C |      |      |      |      |       |                    |       |                    |

<sup>1)</sup> If temperatures exceed 300 °C use equipment without springs.

The specified minimum temperature is the lowest admissible service temperature at nominal pressure.

If the operating temperatures exceed 300 °C intercrystalline corrosion may occur. Do not subject the equipment to operating temperatures higher than 300 °C unless intercrystalline corrosion can be ruled out.

# Limiting conditions for soft seats

| Туре | Temperature range [°C] |
|------|------------------------|
| EPDM | -40 to +150            |
| FPM  | -25 to +200            |
| PTFE | -25 to +200            |
| NBR  | -30 to +110            |

To guarantee tight shut-off a certain differential pressure to close is required.

Check the chemical suitability of the seat material. For more information go to www.gestra.com, click on "Service & Support" and then on "Chemical resistance of valves".

# Materials

#### Materials CB 24S

| Component part         | EN number | Short designation |  |
|------------------------|-----------|-------------------|--|
| Body DN 50 - 100       | CC483K-GS | C-CuSn12-C        |  |
| Body DN 125 – 300      | CC332G    | G CuAl10Ni3Fe2-C  |  |
| Flap                   | CC332G    | CuAl10Ni3Fe2-C    |  |
| Bow springs            | CW452K    | 52K CuSn6F90      |  |
| Shaft and support pins | CW453K    | CW453K CuSn8F38   |  |
| Sleeves 1)             | CW453K    | CuSn8F38          |  |

<sup>1)</sup> only for DN 200 - 300

#### Materials CB 26

| Component part         | EN number | Short designation   |
|------------------------|-----------|---------------------|
| Body DN 50 - 200       | 1.0460    | P 250 GH            |
| Body DN 250 - 300      | 1.0460    | P 250 GH            |
| Flap DN 50 - 150       | 1.4581    | G-X5CrNiMoNb19-11-2 |
| Flap DN 200 - 300      | 5.3103    | EN-GJS-400-18-U-LT  |
| Bow springs            |           |                     |
| Shaft and support pins | 1.4571    | X6CrNiMoTi17-12-2   |
| Sleeves 1)             |           |                     |

<sup>1)</sup> only for DN 200 - 300

# Materials CB 26A

| Component part         | EN number | Short designation   |
|------------------------|-----------|---------------------|
| Body DN 50 - 250       | 1.4571    | X6CrNiMoTi17-12-2   |
| Body DN 300            | 1.4581    | G-X5CrNiMoNb19-11-2 |
| Flap                   | 1.4581    | G-X5CrNiMoNb19-11-2 |
| Bow springs            |           |                     |
| Shaft and support pins | 1.4571    | X6CrNiMoTi17-12-2   |
| Sleeves 1)             |           |                     |

<sup>1)</sup> only for DN 200 - 300

# **Dimensions and weights**

# **CB 24S**

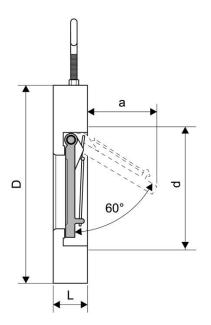
| DN  |     | Dimensio | ons [mm] |                  | Weight [kg] |
|-----|-----|----------|----------|------------------|-------------|
|     | L1) | D        | a        | d <sup>2</sup> ) |             |
| 50  | 17  | 98       | 40       | 55               | 0.9         |
| 65  | 20  | 118      | 50       | 69               | 1.4         |
| 80  | 24  | 132      | 58       | 80               | 2.0         |
| 100 | 27  | 154      | 72       | 90               | 3.1         |
| 125 | 32  | 184      | 88       | 118              | 5.2         |
| 150 | 32  | 209      | 112      | 132              | 6.7         |
| 200 | 42  | 264      | 150      | 190              | 13.7        |
| 250 | 47  | 319      | 182      | 228              | 22.9        |
| 300 | 52  | 375      | 216      | 275              | 32.8        |

<sup>1)</sup> Overall length according to EN 558-1, series 96

# **CB 26 and CB 26A**

| DN  |     | Dimensions [mm] |     |                  |             |  |  |
|-----|-----|-----------------|-----|------------------|-------------|--|--|
|     | L1) | D               | a   | d <sup>2</sup> ) | Weight [kg] |  |  |
| 50  | 17  | 98              | 40  | 55               | 0.9         |  |  |
| 65  | 20  | 118             | 50  | 69               | 1.4         |  |  |
| 80  | 24  | 132             | 58  | 80               | 2.0         |  |  |
| 100 | 27  | 154             | 72  | 90               | 3.1         |  |  |
| 125 | 32  | 184             | 88  | 118              | 5.3         |  |  |
| 150 | 32  | 209             | 112 | 132              | 6.9         |  |  |
| 200 | 42  | 264             | 150 | 190              | 14.1        |  |  |
| 250 | 47  | 319             | 182 | 228              | 23.6        |  |  |
| 300 | 52  | 375             | 216 | 275              | 33.8        |  |  |

<sup>1)</sup> Overall length according to EN 558-1, series 96



<sup>&</sup>lt;sup>2</sup>) Min. admissible flange bore (inside pipe diameter)

<sup>&</sup>lt;sup>2</sup>) Min. admissible flange bore (inside pipe diameter)

# Swing Check Valve

# CB 24S, CB 26, CB 26A

#### **Specification Text**

GESTRA Swing Check Valves CB

Wafer-type swing check valve with short overall length to EN 558-1, series 96 Suitable for fitting between pipe flanges to EN and ASME. Full opening angle 60°, metal-to-metal or soft seat (EPDM, FPM, NBR or PTFE), with metal hinge and two springs.

Type:

Nominal size DN:

Pressure rating PN/Class:

End connection:

The valves should not be used on compressors or where pulsating flow exists.

For these applications please consult us and specify the application in question and indicate the operating data when ordering.

#### When ordering please state:

Fluid, flowrate, service pressure and temperature. Standard designation of pipe flanges.

#### Valve seats for CB 26 and CB 26A

Metal-to-metal, EPDM, FPM or PTFE

#### Valve seats for CB 24S

Metal-to-metal, EPDM, FPM, NBR

#### **Inspection & Certification**

Documentation regarding material tests and in-house examination with test report to EN 10204-2.2 or inspection certificate EN 10204-3.1 available at extra cost. Please state the inspection and certification requirements when inquiring or ordering. After supply of the equipment certification cannot be established. Charges and extent of the above mentioned certificates as well as the different tests confirmed therein are listed in our price list "Test and Inspection Charges for Standard Equipment". For other test certificates please consult us.

# **Application of European Directives**

# Pressure Equipment Directive

The equipment conforms to this directive and can be used for the following media: CR 245:

Fluids of group 2

CB 26 and CB 26A:

- Fluids of group 1
- Fluids of group 2

#### **ATEX Directive**

The equipment does not have its own potential ignition source and is not subject to this directive.

When installed, static electricity may arise between the equipment and the connected system.

When used in potentially explosive atmospheres, the plant manufacturer or plant operator is responsible for discharging or preventing possible static charge.

If it is possible for medium to escape, e.g. through actuating mechanisms or leaks in threaded joints, the plant manufacturer or plant operator must take this into consideration when dividing the area into zones.

Supply in accordance with our general terms of business.

#### **Pressure Drop Chart**

The curves given in the chart are valid for water at 20°C. For other fluids it is necessary to calculate an equivalent water volume flowrate  $\dot{V}_w$  and use this in the chart.

The pressure drop values indicated in the chart are applicable to spring-assisted valves with horizontal flow and to valves without spring mounted in vertical pipes with upward flow.

$$\dot{V}_W = \dot{V} \cdot \sqrt{\frac{\rho}{1000}}$$

 $\dot{V}_W = \text{Equivalent water volume flowrate in [I/s] or [m<sup>3</sup>/h]}$ 

 $\begin{array}{ll} \rho & = \text{ Density of the fluid} \\ & \text{ (operating condition) in [kg/m}^3] \end{array}$ 

 Volume flowrate of the fluid (operating condition) in [l/s] or [m<sup>3</sup>/h]

# Opening pressures [mbar]

| DN      | Direction of flow |      |               |  |  |  |
|---------|-------------------|------|---------------|--|--|--|
|         | Without<br>spring | With | spring        |  |  |  |
|         | 1                 | 1    | $\rightarrow$ |  |  |  |
| 50 - 80 | 5                 | 12   | 7             |  |  |  |
| 100-150 | 11                | 18   | 7             |  |  |  |
| 200-300 | 18                | 25   | 7             |  |  |  |

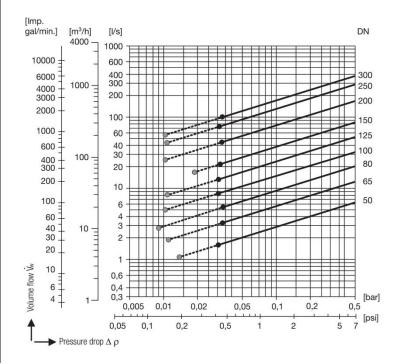
Differential pressures at zero volume flow

- Required minimum volume flowrate \( \frac{V}{W} \) for equipment fitted with standard spring and mounted in horizontal pipes.
- Required minimum volume flowrate W
   for equipment fitted without spring and mounted in vertical pipes with upward flow.

# Min. volume flowrate $\dot{V}_w$ for full opening [m<sup>3</sup>/h]

| DN  |                | Direction of fl | ow            |  |
|-----|----------------|-----------------|---------------|--|
|     | Without spring | With spring     |               |  |
|     | 1              | ↑               | $\rightarrow$ |  |
| 50  | 4              | 6               | 6             |  |
| 65  | 7              | 10              | 12            |  |
| 80  | 10             | 20              | 20            |  |
| 100 | 18             | 30              | 30            |  |
| 125 | 30             | 40              | 48            |  |
| 150 | 60             | 70              | 80            |  |
| 200 | 90             | 150             | 160           |  |
| 250 | 160            | 220             | 260           |  |
| 300 | 200            | 300             | 360           |  |

The curves given in the chart are valid for water at  $20^{\circ}$ C. If the actual flowrate is below the min. volume flow  $\dot{W}_{v}$  the equipment is partly open (unstable range). Chattering, noises and increased wear may occur.



Subject to change without notice.